

# Time Schedule



Number of **business days** required for production.  
(Does not include delivery time)

## **Crown & Bridge\*** - Kami Waltemeyer & Paul Lehmkuhl

- 4 days Full cast metal
- 4 days Nautilus Full-Contour crown
- 4 days Dura-Temp bridge
- 5 days Nautilus Elite
- 5 days Ceramage® Composite
- 6 days Nautilus Core
- 6 days Nautilus Full-Contour 4-unit bridge or larger
- 6 days Porcelain fused to metal crown or bridge
- 6 days Simple Z crown
- 6 days All-ceramic, IPS e.max®

## **Partials** - Jesse Disterhoft

- 2 days Design and estimate
- 3 days Frame only
- 3 days Repairs
- 5 days Cast frame for tooth try-in
- 7 days Cast frame and acrylic finish

## **Dentures** - Jeanie Wickman

- 1-2 days Acrylic repairs/addition without metal
- 2-3 days Repair/addition with metal
- 3 days Soft relines
- 2 days Bite registrations
- 2 days Impression trays
- 2 days Set-up
- 3 days Finish
- 4 days Immediate dentures
- 5 days Flexible partials
- 3 days Flippers/acrylic partials
- Add one day - silicone soft liner/gasket

## **Orthodontics & Sleep Appliances\*** - Colleen Digmann

- 2 days Space maintaining appliances
- 2 days Proform mouthguard/nightguard
- 3 days Hawley retainers
- 5 days Functional appliances
- 3 days Repairs
- 3 days Bite splints
- 10-15 days Obstructive sleep apnea appliances
- 14 days Obstructive sleep apnea appliance demo models

## **Implants** - Dennis Becker, CDT and Becky Hayes, CDT

Call for time schedule and case planning

\*excludes restorations and appliances made from digital impressions.

# Product Criteria



## Nautilus Core

### *Porcelain-fused-to-zirconia*

- 1.5 mm occlusal reduction
- Any margin design
- Avoid sharp or right angles and undercuts
- Anterior crowns and bridges
- Conventional cementation

## Nautilus Elite

### *Solid zirconia*

- 1.5 mm occlusal reduction
- Any margin design
- Avoid sharp or right angles and undercuts
- Anterior crowns and bridges
- Conventional cementation

## Nautilus Full-Contour

### *Solid zirconia*

- 1.0 mm occlusal reduction
- Any margin design
- Avoid sharp or right angles and undercuts
- Posterior crowns and bridges
- Conventional cementation

## Simple Z

### *Solid zirconia*

- 1.0 mm occlusal reduction
- Any margin design
- Avoid sharp or right angles and undercuts
- Posterior single-unit crowns only
- Available in Classic shades
- Conventional cementation

## IPS e.max®

- 2.0 mm occlusal/axial reduction
- 1.0 mm (90°) shoulder margins
- Avoid sharp or right angles and undercuts
- Anterior crowns
- Conventional cementation or bonding

## IPS e.max® Veneers

- 1.0 mm - 1.5 mm incisal reduction
- Correct preparation of the chamfer margins interproximally
- Depth cuts of 0.6mm - 0.8 mm
- Must be bonded

## Ceramage® Composite

### *Polyglass for inlay, onlay, and crowns*

- 1.5 mm occlusal/axial reduction
- Avoid sharp or right angles and undercuts
- Must be bonded

## DPS PFM

- 1.5 mm occlusal reduction
- Any margin design
- Any collar design
- Anterior and posterior crowns and bridges
- Conventional cementation



Dental Prosthetic Services, Inc  
1900 51st Street NE  
Cedar Rapids, Iowa 52402  
319-393-1990 or 800-332-3341  
Fax: 319-393-8455  
[www.DPSdental.com](http://www.DPSdental.com)